

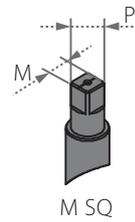
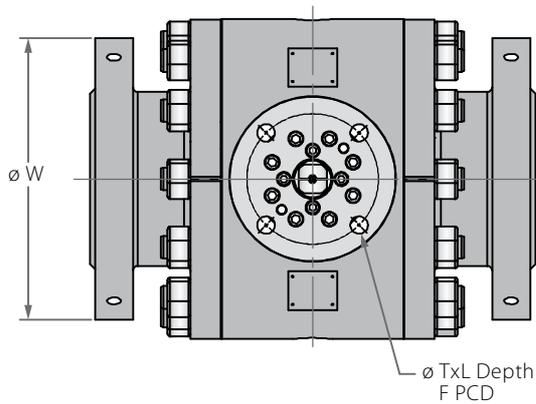
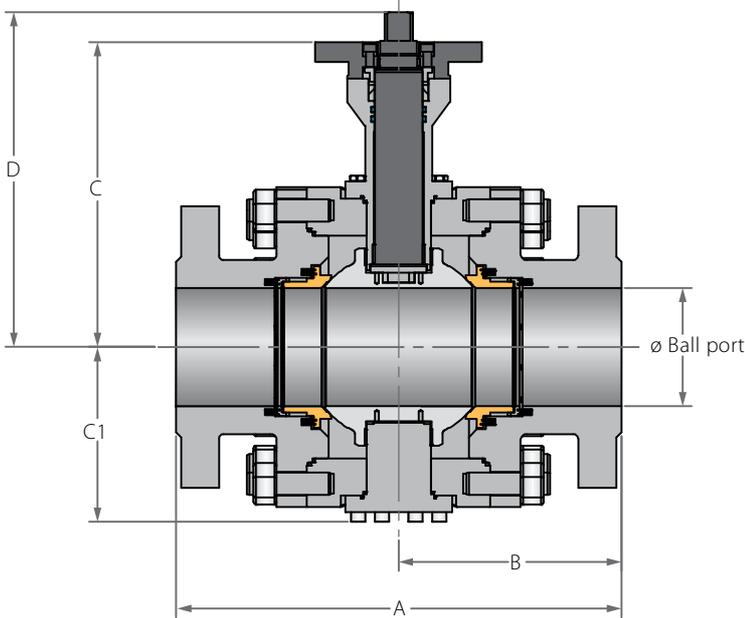
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2"-6" | DN50-DN150 | CLASS 150/300

## High Temperature Trunnion Ball 3 Piece Up to 538°C (1000°F)

### Valve dimensions



| Full port | Unit | Ball port | A      |        | B      |        | C      | C1     | D      |        | M SQ   | P SQ  | F     | TxL    | Weight kg/ib |     | Kv/Cv |      |      |
|-----------|------|-----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-------|-------|--------|--------------|-----|-------|------|------|
|           |      |           | 150    | 300    | 150    | 300    |        |        | 150    | 300    |        |       |       |        | 150          | 300 | 150   | 300  |      |
| DN50      | mm   | 49.00     | 178.00 | 216.00 | 89.00  | 108.00 | 250.00 | 94.00  | 269.00 | 150.00 | 165.00 | 16.90 | (F10) | 102.00 | M10X15       | 27  | 31    | 400  | 363  |
| 2"        | inch | 1.93      | 7.01   | 8.50   | 3.50   | 4.25   | 9.84   | 3.70   | 10.59  | 5.91   | 6.50   | 0.67  |       | 4.02   | (4 holes)    | 60  | 68    | 463  | 420  |
| DN80      | mm   | 74.00     | 203.00 | 283.00 | 101.50 | 141.50 | 277.00 | 117.00 | 301.00 | 190.00 | 210.00 | 21.90 | (F12) | 125.00 | M12X15       | 49  | 63    | 1125 | 952  |
| 3"        | inch | 2.91      | 7.99   | 11.14  | 4.00   | 5.57   | 10.91  | 4.61   | 11.85  | 7.48   | 8.27   | 0.86  |       | 4.92   | (4 holes)    | 108 | 139   | 1300 | 1100 |
| DN100     | mm   | 100.00    | 229.00 | 305.00 | 114.50 | 152.50 | 293.00 | 139.00 | 322.00 | 230.00 | 255.00 | 26.90 | (F14) | 140.00 | M16X15       | 72  | 96    | 2154 | 1860 |
| 4"        | inch | 3.94      | 9.02   | 12.00  | 4.51   | 6.00   | 11.54  | 5.47   | 12.68  | 9.06   | 10.04  | 1.06  |       | 5.51   | (4 holes)    | 159 | 212   | 2490 | 2150 |
| DN150     | mm   | 150.00    | 394.00 | 403.00 | 197.00 | 201.50 | 362.00 | 191.00 | 400.00 | 280.00 | 320.00 | 35.90 | (F16) | 165.00 | M22X25       | 166 | 184   | 4723 | 4628 |
| 6"        | inch | 5.91      | 15.51  | 15.87  | 7.76   | 7.93   | 14.25  | 7.52   | 15.75  | 11.02  | 12.60  | 1.41  |       | 6.50   | (4 holes)    | 366 | 406   | 5460 | 5350 |

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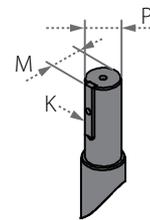
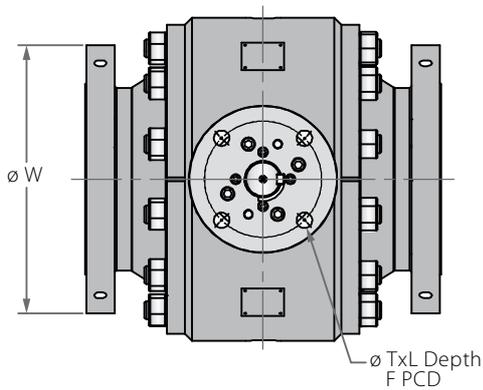
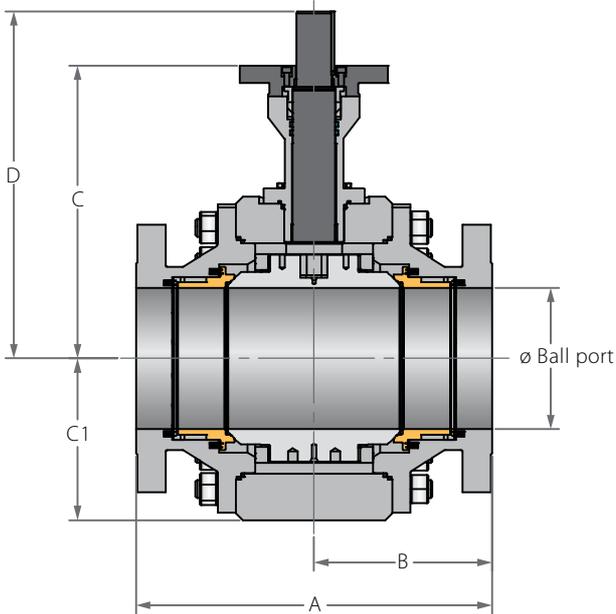
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8"-12" | DN50-DN150 | CLASS 150/300



## High Temperature Trunnion Ball 3 Piece Up to 538°C (1000°F)

### Valve dimensions



| Full port    | Unit | Ball port | A      |        | B      |        | C      | C1     | D      | M      | K      | F     | TxL   | Weight kg/ib |      | Kv/Cv |       |       |
|--------------|------|-----------|--------|--------|--------|--------|--------|--------|--------|--------|--------|-------|-------|--------------|------|-------|-------|-------|
|              |      |           | 150    | 300    | 150    | 300    |        |        |        |        |        |       |       | 150          | 300  | 150   | 300   |       |
| DN200<br>8"  | mm   | 201.00    | 457.00 | 502.00 | 228.50 | 251.00 | 416.00 | 215.00 | 493.00 | 345.00 | 380.00 | 50.00 | 14.00 | 54.00        | 346  | 378   | 9273  | 8737  |
|              | inch | 7.91      | 17.99  | 19.76  | 9.00   | 9.88   | 16.38  | 8.46   | 19.41  | 13.58  | 14.96  |       |       | 1.97         | 2.13 | 0.55  | 10720 | 10100 |
| DN250<br>10" | mm   | 252.00    | 533.00 | 568.00 | 266.50 | 284.00 | 504.00 | 260.00 | 581.00 | 405.00 | 445.00 | 50.00 | 14.00 | 54.00        | 518  | 639   | 15224 | 14792 |
|              | inch | 9.92      | 20.98  | 22.36  | 10.49  | 11.18  | 19.84  | 10.24  | 22.87  | 15.94  | 17.52  |       |       | 1.97         | 2.13 | 0.55  | 17600 | 17100 |
| DN300<br>12" | mm   | 303.00    | 610.00 | 648.00 | 305.00 | 324.00 | 590.00 | 300.00 | 671.00 | 485.00 | 520.00 | 60.00 | 18.00 | 63.50        | 723  | 833   | 23096 | 22404 |
|              | inch | 11.93     | 24.02  | 25.51  | 12.01  | 12.76  | 23.23  | 11.81  | 26.42  | 19.09  | 20.47  |       |       | 2.36         | 2.50 | 0.71  | 26700 | 25900 |

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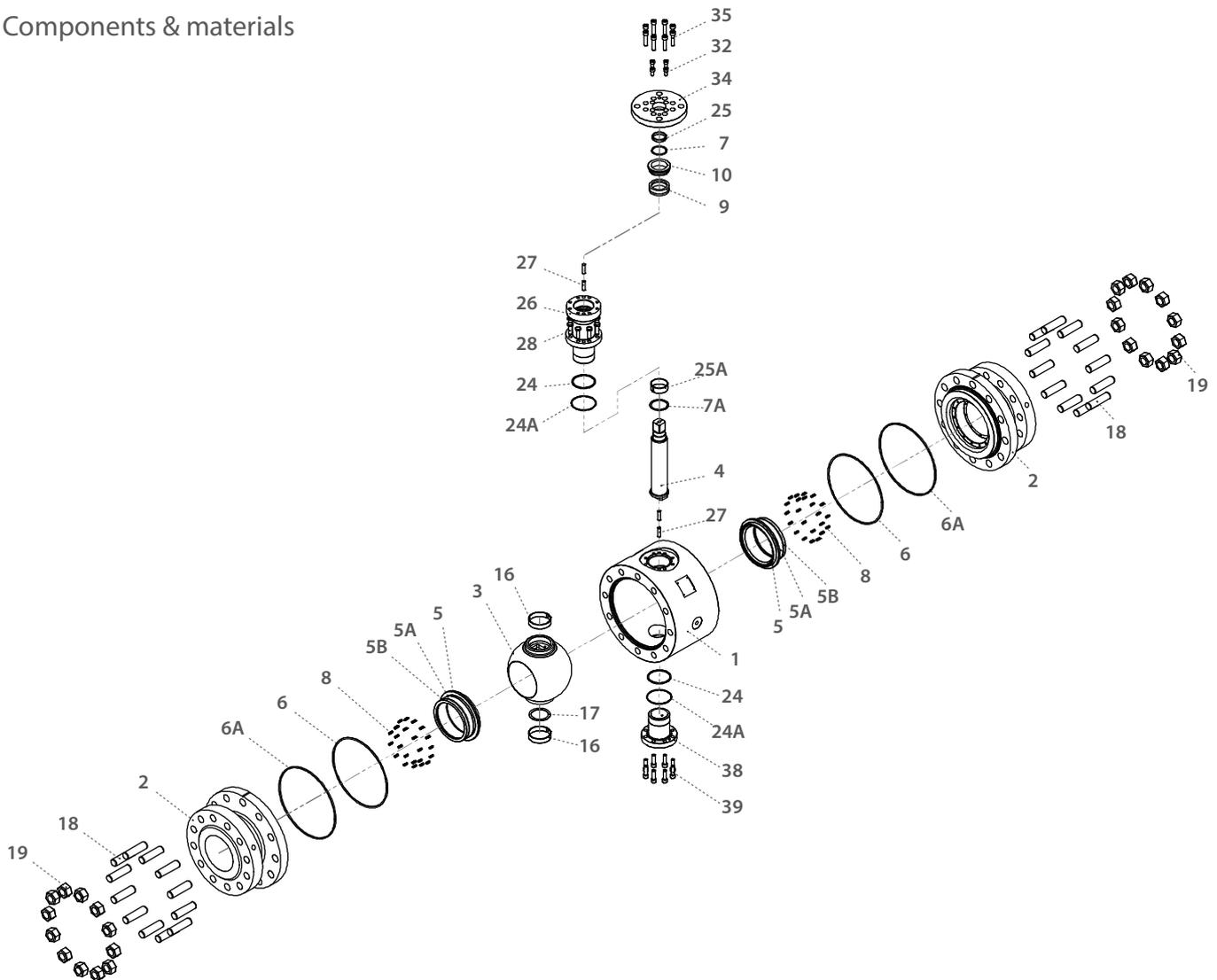
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2"-6"

## High Temperature Trunnion Ball 3 Piece Up to 538°C (1000°F)

### Components & materials



| Item | Description       | Material Spec. ASTM       | Qty.  |
|------|-------------------|---------------------------|-------|
| 1    | Body              | Acc. Ordering Code        | 1     |
| 2    | End               | Acc. Ordering Code        | 2     |
| 3    | Ball              | Acc. Ordering Code        | 1     |
| 4    | Stem              | Acc. Ordering Code        | 1     |
| 5*   | Seat              | Acc. Ordering Code        | 2     |
| 5A*  | Seat seal         | Graphite                  | 2     |
| 5B*  | Seat ring         | Acc. Ordering Code        | 2     |
| 6*   | Body inner seal   | Graphite                  | 2     |
| 6A*  | Body outer seal   | Graphite                  | 2     |
| 7    | Upper thrust seal | S.steel 316 / Inconel 625 | 1     |
| 7A   | Lower thrust seal | S.steel 316 / Inconel 625 | 1     |
| 8    | Seat Spring       | Inconel X750              | 16-48 |
| 9*   | Stem seal         | Graphite                  | 1     |
| 10   | Follower          | S.steel                   | 1     |
| 16   | Ball bearing      | S.steel 316 / Inconel 625 | 2     |
| 17   | Ball thrust seal  | S.steel 316 / Inconel 625 | 1     |

| Item | Description             | Material Spec. ASTM       | Qty. |
|------|-------------------------|---------------------------|------|
| 18   | Body stud               | A193-B8M / A320 L7        | 8-24 |
| 19   | Body nuts               | A194 8M / A194 L7         | 8-24 |
| 24*  | Bonnet inner seal       | Graphite                  | 2    |
| 24A* | Bonnet outer seal       | Graphite                  | 2    |
| 25   | Upper stem bearing      | S.steel 316 / Inconel 625 | 1    |
| 25A  | Lower stem bearing      | S.steel 316 / Inconel 625 | 1    |
| 26   | Bonnet                  | S. steel / C. steel       | 1    |
| 27   | Bonnet pin              | S. steel / C. steel       | 4    |
| 28   | Bonnet bolts            | A193-B8M / A320 L7        | 4-8  |
| 32   | Follower drive bolts    | A193-B8M / A320 L7        | 4-8  |
| 34   | Iso plate               | S. steel / C. steel       | 1    |
| 35   | Iso plate bolts         | A193-B8M / A320 L7        | 4-8  |
| 38   | External trunnion       | S. steel / C. steel       | 1    |
| 39   | External trunnion bolts | A193-B8M / A320 L7        | 4-8  |

\* Repair kit components

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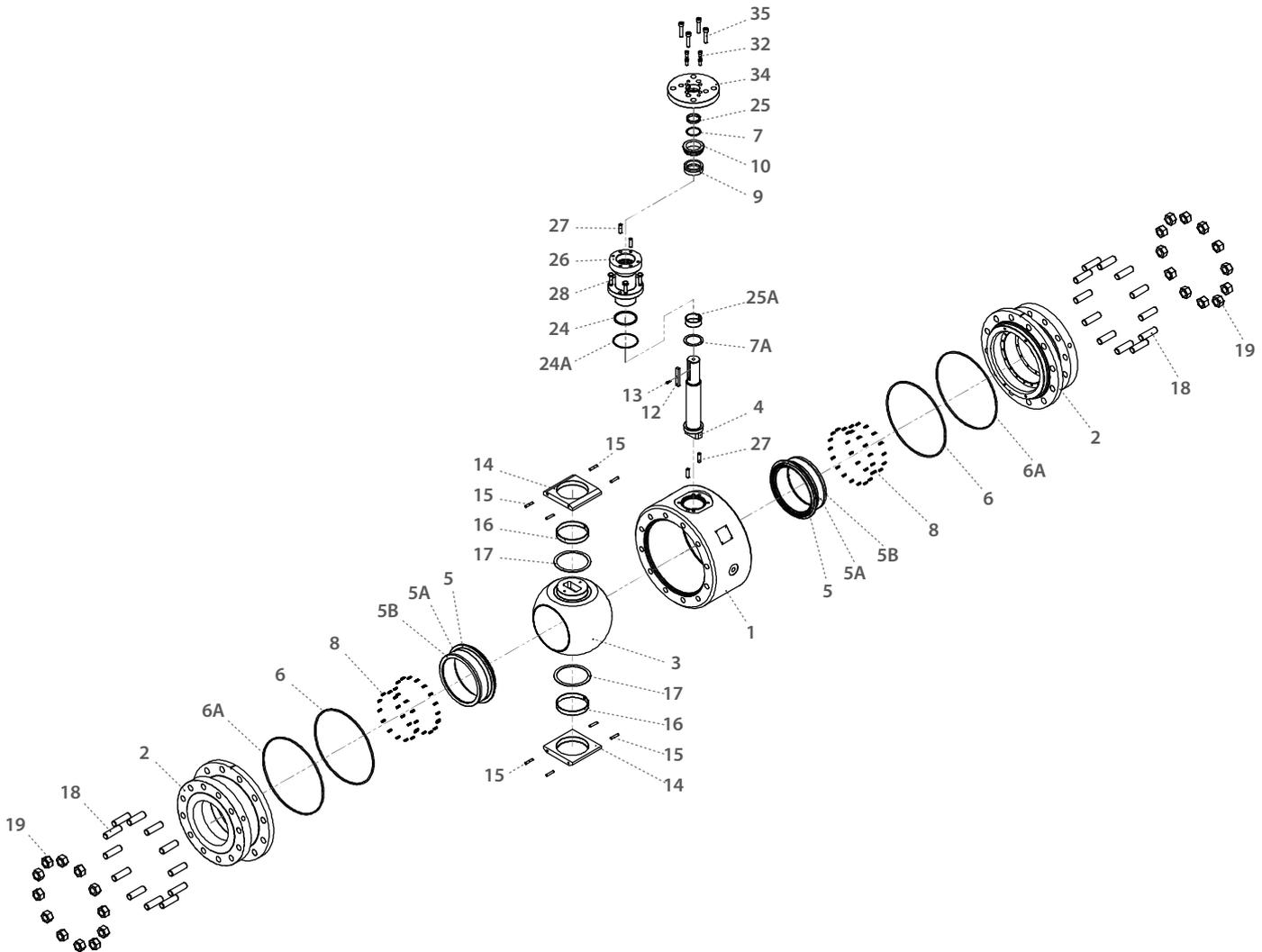
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8"-12"



## High Temperature Trunnion Ball 3 Piece Up to 538°C (1000°F)

### Components & materials



| Item | Description       | Material Spec. ASTM       | Qty.  |
|------|-------------------|---------------------------|-------|
| 1    | Body              | Acc. Ordering code        | 1     |
| 2    | End               | Acc. Ordering code        | 2     |
| 3    | Ball              | Acc. Ordering code        | 1     |
| 4    | Stem              | Acc. Ordering code        | 1     |
| 5*   | Seat              | Acc. Ordering code        | 2     |
| 5A*  | Seat seal         | Graphite                  | 2     |
| 5B*  | Seat ring         | Acc. Ordering code        | 2     |
| 6*   | Body inner seal   | Graphite                  | 2     |
| 6A*  | Body outer seal   | Graphite                  | 2     |
| 7    | Upper thrust seal | S.steel 316 / Inconel 625 | 1     |
| 7A   | Lower thrust seal | S.steel 316 / Inconel 625 | 1     |
| 8    | Seat Spring       | Inconel X750              | 68-76 |
| 9*   | Stem seal         | Graphite                  | 1     |
| 10   | Follower          | S.steel                   | 1     |
| 12   | Stem key          | S.steel / C.steel         | 1     |
| 13   | Stem key bolt     | S.steel / C.steel         | 1     |
| 14   | Trunnion plate    | S.steel / C.steel         | 2     |

| Item | Description          | Material Spec. ASTM       | Qty.  |
|------|----------------------|---------------------------|-------|
| 15   | Trunnion plate pin   | S.steel / C.steel         | 8     |
| 16   | Ball bearing         | S.steel 316 / Inconel 625 | 2     |
| 17   | Ball thrust washer   | S.steel 316 / Inconel 625 | 2     |
| 18   | Body stud            | A193-B8M / A320 L7        | 16-40 |
| 19   | Body nuts            | A194 8M / A194 L7         | 16-40 |
| 24*  | Bonnet inner seal    | Graphite                  | 1     |
| 24A* | Bonnet outer seal    | Graphite                  | 1     |
| 25   | Upper stem bearing   | S.steel 316 / Inconel 625 | 1     |
| 25A  | Lower stem bearing   | S.steel 316 / Inconel 625 | 1     |
| 26   | Bonnet               | S.steel / C.steel         | 1     |
| 27   | Bonnet pin           | S.steel / C.steel         | 4     |
| 28   | Bonnet bolts         | ASTM A320-B8M             | 4-8   |
| 32   | Follower drive bolts | ASTM A320-B8M             | 4-8   |
| 34   | Iso plate            | S.steel / C.steel         | 1     |
| 35   | Iso plate bolts      | A193-B8M / A320 L7        | 4-8   |

\* Repair kit components